

Sika AnchorFix®-1

YTELSESERKLÆRING

Nr. 97239786

1	PRODUKTYPENS ENTYDIGE IDENTIFIKASJONSKODE:	97239786
2	TILSIKTET BRUKSOMRÅDE:	ETA-13/0720 of 18/05/2018 Bonded injection type anchor for use in cracked and uncracked concrete
3	FABRIKANT:	Sika Services AG Tüffenwies 16-22 8064 Zürich
4	OPPNEVNT REPRESENTANT:	
5	SYSTEM FOR VURDERING OG KONTROLL AV YTEEVNE:	System 1
6b	EUROPEISK BEDØMMELSESDOKUMENT:	EAD 330499-00-0601
	Europeisk Teknisk Bedømmelse:	ETA-13/0720 of 18/05/2018
	Teknisk bedømmelsesorgan:	TECHNICKY A ZKUSEBNI USTAV STAVEBNI PRAHA s.p.
	Teknisk kontrollorgan (hEN) / vurderingsorgan (ETA):	1020

Table B1: Installation parameter

Size			M8	M10	M12	M16	M20	M24
Nominal drill hole diameter	$\varnothing d_0$	[mm]	10	12	14	18	22	26
Diameter of cleaning brush	d_b	[mm]	14	14	20	20	29	29
Torque moment	$\max T_{fix}$	[Nm]	10	20	40	80	150	200
Depth of drill hole for $h_{ef,min}$	$h_0 = h_{ef}$	[mm]	64	80	96	128	160	192
Depth of drill hole for $h_{ef,max}$	$h_0 = h_{ef}$	[mm]	96	120	144	192	240	288
Minimum edge distance	c_{min}	[mm]	35	40	50	65	80	96
Minimum spacing	s_{min}	[mm]	35	40	50	65	80	96
Minimum thickness of member	h_{min}	[mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$				$h_{ef} + 2d_0$	

Table B2: Cleaning

All diameters
- 2 x blowing
- 2 x brushing
- 2 x blowing
- 2 x brushing
- 2 x blowing

Table B3: Minimum curing time Sika AnchorFix-1

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +5	18	min +5	145
+5 to +10	10	+5 to +10	
+10 to +20	6	+10 to +20	85
+20 to +25	5	+20 to +25	50
+25 to +30	4	+25 to +30	40
+30		+30	35

T work is typical gel time at highest temperature

T load is set at the lowest temperature

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Table C1: Design method EN 1992-4
Characteristic values of resistance to tension load

Steel failure – Characteristic resistance								
Size			M8	M10	M12	M16	M20	M24
Steel grade 5.8	N _{Rk,s}	[kN]	18	29	42	79	123	177
Partial safety factor	γ _{Ms}	[-]	1,5					
Steel grade 8.8	N _{Rk,s}	[kN]	29	46	67	126	196	282
Partial safety factor	γ _{Ms}	[-]	1,5					
Steel grade 10.9	N _{Rk,s}	[kN]	37	58	84	157	245	353
Partial safety factor	γ _{Ms}	[-]	1,4					
Stainless steel grade A2-70, A4-70	N _{Rk,s}	[kN]	26	41	59	110	172	247
Partial safety factor	γ _{Ms}	[-]	1,9					
Stainless steel grade A4-80	N _{Rk,s}	[kN]	29	46	67	126	196	282
Partial safety factor	γ _{Ms}	[-]	1,6					
Stainless steel grade 1.4529	N _{Rk,s}	[kN]	26	41	59	110	172	247
Partial safety factor	γ _{Ms}	[-]	1,5					
Stainless steel grade 1.4565	N _{Rk,s}	[kN]	26	41	59	110	172	247
Partial safety factor	γ _{Ms}	[-]	1,9					

Combined pullout and concrete cone failure in uncracked concrete C20/25									
Size			M8	M10	M12	M16	M20	M24	
Characteristic bond resistance in non-cracked concrete									
Dry/wet concrete and flooded hole		$\tau_{Rk,ucr}$	[N/mm ²]	9	8	9	9,5	8,5	8
Installation safety factor		$\gamma_2^{1)}=\gamma_{inst}^{2)}$	[-]	1,2					
Factor for concrete	C30/37	ψ_c	[-]	1,12					
	C35/45			1,19					
	C50/60			1,30					

Concrete cone failure			
Factor for concrete cone failure	$k_1^{1)}$	[-]	10,1
	$k_{ucr,N}^{2)}$		11
Edge distance	$c_{cr,N}$	[mm]	1,5h _{ef}

Splitting failure								
Size			M8	M10	M12	M16	M20	M24
Edge distance	$c_{cr,sp}$	[mm]	2,0h _{ef}			1,5h _{ef}		
Spacing	$s_{cr,sp}$	[mm]	4,0h _{ef}			3,0h _{ef}		
Partial safety factor	$\gamma_{Msp}^{1)}$	[-]	1,8					

1) Design according EOTA Technical Report TR 055

2) Design according EN 1992-4:2016

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Table C2: Design method EN 1992-4
Characteristic values of resistance to shear load

Steel failure without lever arm								
Size			M8	M10	M12	M16	M20	M24
Steel grade 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade 10.9	$V_{Rk,s}$	[kN]	18	29	42	79	123	177
Partial safety factor	γ_{Ms}	[-]	1,5					
Stainless steel grade A2-70, A4-70	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,56					
Stainless steel grade A4-80	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,33					
Stainless steel grade 1.4529	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,25					
Stainless steel grade 1.4565	$N_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,56					
Characteristic resistance of group of fasteners								
Ductility factor $k_7 = 1,0$ for steel with rupture elongation $A_5 > 8\%$								

Steel failure with lever arm								
Size			M8	M10	M12	M16	M20	M24
Steel grade 5.8	M ^o _{Rk,s}	[N.m]	19	37	66	166	325	561
Partial safety factor	γ _{Ms}	[-]	1,25					
Steel grade 8.8	M ^o _{Rk,s}	[N.m]	30	60	105	266	519	898
Partial safety factor	γ _{Ms}	[-]	1,25					
Steel grade 10.9	M ^o _{Rk,s}	[N.m]	37	75	131	333	649	1123
Partial safety factor	γ _{Ms}	[-]	1,50					
Stainless steel grade A2-70, A4-70	M ^o _{Rk,s}	[N.m]	26	52	92	233	454	786
Partial safety factor	γ _{Ms}	[-]	1,56					
Stainless steel grade A4-80	M ^o _{Rk,s}	[N.m]	30	60	105	266	519	898
Partial safety factor	γ _{Ms}	[-]	1,33					
Stainless steel grade 1.4529	M ^o _{Rk,s}	[N.m]	26	52	92	233	454	786
Partial safety factor	γ _{Ms}	[-]	1,25					
Stainless steel grade 1.4565	M ^o _{Rk,s}	[N.m]	26	52	92	233	454	786
Partial safety factor	γ _{Ms}	[-]	1,56					
Concrete pry-out failure								
Factor for resistance to pry-out failure	k ₈	[-]	2					

Concrete edge failure								
Size			M8	M10	M12	M16	M20	M24
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24
Effective length of fastener	ℓ_f	[mm]	$\min(h_{ef}, 8 d_{nom})$					

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Table C3: Displacement under tension and shear load

Anchor size			M8	M10	M12	M16	M20	M24
Tension load	F	[kN]	6,3	7,9	11,9	23,8	29,8	45,6
Displacement	δ_{N0}	[mm]	0,2	0,2	0,3	0,5	0,7	0,9
	$\delta_{N\infty}$	[mm]	0,4	0,4	0,4	0,4	0,4	0,4
Shear load	F	[kN]	5,2	8,3	12,0	22,4	35,0	50,4
Displacement	δ_{V0}	[mm]	0,1	0,1	0,2	0,4	0,8	1,5
	$\delta_{V\infty}$	[mm]	0,2	0,2	0,3	0,6	1,2	2,3

8 RELEVANT TEKNISK DOKUMENTASJON OG/ELLER SPESIFIKK TEKNISK DOKUMENTASJON

Ytelsen for varen som angitt i pkt. 1 og 2, er i samsvar med ytelsen angitt i pkt. 7. Denne ytelseserklæringen er utstedt i samsvar med forskrift (EU) nr. 305/2011 på eget ansvar av produsenten, som angitt i pkt. 3.

Undertegnet for og på vegne av produsenten av:

Navn: Tomasz Gutowski
Funksjon: Corporate Standardization
and Approvals
Warsawa, 19 June 2018

Navn : Tatiana Ageyeva
Funksjon: Standardization and Approvals
Warsawa, 19 June 2019

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Ovenstående informasjon i samsvar med krav i EU-forordning nr. 305/2011

RELATERT YTELSESERKLÆRING

Produktnavn	Harmonisert teknisk spesifikasjon	DoP nummer
Sika AnchorFix®-1 Injection anchors for or use in masonry	ETA-17/0179	38701859
Sika AnchorFix®-1 galvanized or stainless steel bonded anchor	ETA-13/0720 of 12/06/2013	68816162

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FULL CE MERKING

 17
Sika Services AG, Zurich, Switzerland
97239786
EAD 330499-00-0601
Notified Body 1020
Bonded injection type anchor for use in cracked and uncracked concrete

Reaction to fire - Anchorages satisfy requirements for Class A1

Resistance to fire - No performance determined

Anchorages subject to:

- Static and quasi-static load
- Seismic actions category C1 (max w = 0,5 mm):
 - threaded rod size M8, M10, M12, M16, M20, M24, M27, M30
 - rebar size Ø10, Ø12, Ø16, Ø20, Ø25, Ø32
- Seismic actions category C2 (max w = 0,8 mm): threaded rod size M12, M16, M20

Base materials

- Cracked and uncracked concrete
- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according EN 206:2013.

Temperature range:

- T3: -40°C to +70°C (max. short. term temperature +70°C and max. long term temperature +50°C)

Use conditions (Environmental conditions)

- (X1) Structures subject to dry internal conditions (zinc coated steel, stainless steel, high corrosion resistance steel).
- (X2) Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel A4, high corrosion resistant steel).
- (X3) Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

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Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Concrete conditions:

- I1 – installation in dry or wet (water saturated) concrete or flooded hole.
- I2 – installation in water-filled (not sea water) and use in service in dry or wet concrete

Design:

- The anchorages are designed in accordance with the EN 1992-4 or EOTA Technical Report TR 055 under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.
- Anchorages under seismic actions (cracked concrete) have to be designed in accordance with EN 1992-4.

Installation:

- Hole drilling by hammer drill mode.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Installation direction:

D3 – downward and horizontal and upwards (e.g. overhead) installation

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• **Table B1:** Installation parameters of threaded rod

Size			M8	M10	M12	M16	M20	M24	M27	M30
Nominal drill hole diameter	$\varnothing d_0$	[mm]	10	12	14	18	22	26	30	35
Cleaning brush			S11HF	S14HF	S14/15HF	S22HF	S24HF	S31HF	S31HF	S38HF
Torque moment	$\max T_{\text{fix}}$	[Nm]	10	20	40	80	120	160	180	200
Embedment depth for $h_{\text{ef,min}}$	h_{ef}	[mm]	60	60	70	80	90	96	108	120
Embedment depth for $h_{\text{ef,max}}$	h_{ef}	[mm]	160	200	240	320	400	480	540	600
Depth of drill hole	h_0	[mm]	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$
Minimum edge distance	c_{min}	[mm]	40	40	40	40	50	50	50	60
Minimum spacing	s_{min}	[mm]	40	40	40	40	50	50	50	60
Minimum thickness of member	h_{min}	[mm]	$h_{\text{ef}} + 30 \text{ mm} \geq 100 \text{ mm}$				$h_{\text{ef}} + 2d_0$			

• **Table B2:** Installation parameters of rebar

Size			$\varnothing 8$	$\varnothing 10$	$\varnothing 12$	$\varnothing 16$	$\varnothing 20$	$\varnothing 25$	$\varnothing 32$
Nominal drill hole diameter	$\varnothing d_0$	[mm]	12	14	16	20	25	32	40
Cleaning brush			S12/13HF	S14/15HF	S18HF	S22HF	S27HF	S35HF	S43HF
Torque moment	$\max T_{\text{fix}}$	[Nm]	10	20	40	80	120	180	200
Min. embedment depth									
Embedment depth for $h_{\text{ef,min}}$	h_{ef}	[mm]	60	60	70	80	90	100	128
Embedment depth for $h_{\text{ef,max}}$	h_{ef}	[mm]	160	200	240	320	400	500	640
Depth of drill hole	h_0	[mm]	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$	$h_{\text{ef}}+5$
Minimum edge distance	c_{min}	[mm]	40	40	40	40	50	50	70
Minimum spacing	s_{min}	[mm]	40	40	40	40	50	50	70
Minimum thickness of member	h_{min}	[mm]	$h_{\text{ef}} + 30 \text{ mm} \geq 100 \text{ mm}$				$h_{\text{ef}} + 2d_0$		

• **Table B3:** Minimum curing time

Base Material Temperature [°C]	Cartridge Temperature [°C]	T Work [mins]	T Load [hrs]
+5	Minimum +10	300	24
+5°C to +10		150	
+10°C to +15	+10°C to +15	40	18
+15°C to +20	+15°C to +20	25	12
+20°C to +25	+20°C to +25	18	8
+25°C to +30	+25°C to +30	12	6
+30°C to +35	+30°C to +35	8	4
+35°C to +40	+35°C to +40	6	2
Ensure cartridge is $\geq 10^\circ\text{C}$			

- T Work is typical gel time at highest base material temperature in the range.
- T Load is minimum set time required until load can be applied at the lowest temperature in the range.

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Table C1: Design method EN 1992-4
Characteristic values of resistance to tension load of threaded rod

Steel failure – Characteristic resistance												
Size				M8	M10	M12	M16	M20	M24	M27	M30	
Steel grade 4.6	N _{Rk,s}	[kN]		15	23	34	63	98	141	184	224	
Partial safety factor	γ _{Ms}	[-]		2,00								
Steel grade 5.8	N _{Rk,s}	[kN]		18	29	42	79	123	177	230	281	
Partial safety factor	γ _{Ms}	[-]		1,50								
Steel grade 8.8	N _{Rk,s}	[kN]		29	46	67	126	196	282	367	449	
Partial safety factor	γ _{Ms}	[-]		1,50								
Steel grade 10.9	N _{Rk,s}	[kN]		37	58	84	157	245	353	459	561	
Partial safety factor	γ _{Ms}	[-]		1,33								
Stainless steel grade A2-70, A4-70	N _{Rk,s}	[kN]		26	41	59	110	172	247	321	393	
Partial safety factor	γ _{Ms}	[-]		1,87								
Stainless steel grade A4-80	N _{Rk,s}	[kN]		29	46	67	126	196	282	367	449	
Partial safety factor	γ _{Ms}	[-]		1,60								
Stainless steel grade 1.4529	N _{Rk,s}	[kN]		26	41	59	110	172	247	321	393	
Partial safety factor	γ _{Ms}	[-]		1,50								
Stainless steel grade 1.4565	N _{Rk,s}	[kN]		26	41	59	110	172	247	321	393	
Partial safety factor	γ _{Ms}	[-]		1,87								
Combined pullout and concrete cone failure in concrete C20/25												
Size				M8	M10	M12	M16	M20	M24	M27	M30	
Characteristic bond resistance in uncracked concrete												
Temperature T3: -40°C to +70°C			τ _{Rk,ucr}	[N/mm²]	17	15	15	12	12	12	11	9,5
Dry, wet concrete, flooded hole												
Partial safety factor		γ _{inst}	[-]	1,0								
Factor for uncracked concrete	C25/30	ψ _c	[-]	1,02								
	C30/37			1,04								
	C35/45			1,06								
	C40/50			1,07								
	C45/55			1,08								
	C50/60			1,09								
Characteristic bond resistance in cracked concrete												
Temperature T3: -40°C to +70°C			τ _{Rk,cr}	[N/mm²]	10	10	10	9,5	9	9	6	6
Dry, wet concrete, flooded hole												
Partial safety factor		γ _{inst}	[-]	1,0								
Factor for cracked concrete	C25/30	ψ _c	[-]	1,02								
	C30/37			1,04								
	C35/45			1,06								
	C40/50			1,07								
	C45/55			1,08								
	C50/60			1,09								
Concrete cone failure												
Factor for concrete cone failure for uncracked concrete		k _{ucr,N}	[-]	11								
Factor for concrete cone failure for cracked concrete		k _{cr,N}		7,7								
Edge distance		c _{cr,N}	[mm]	1,5h _{ef}								
Splitting failure												
Size				M8	M10	M12	M16	M20	M24	M27	M30	
Edge distance		c _{cr,sp}	[mm]	2 • h _{ef}								
Spacing		s _{cr,sp}	[mm]	2 • c _{cr,sp}								

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Table C2: Design method EN 1992-4
Characteristic values of resistance to tension load of rebar

Steel failure – Characteristic resistance									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Rebar BSt 500 S	N _{Rk,s}	[kN]	28	43	62	111	173	270	442
Partial safety factor	γ _{Ms}	[-]	1,4						

Pullout failure in concrete C20/25									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Characteristic bond resistance in uncracked concrete									
Temperature T3: -40°C to +70°C	$\tau_{Rk,ucr}$	[N/mm ²]	13	13	13	12	12	12	8
Dry and wet concrete									
Installation safety factor	$\gamma_2^{(1)}=\gamma_{inst}^{(2)}$	[-]	1,0						
Flooded hole									
Installation safety factor	$\gamma_2^{(1)}=\gamma_{inst}^{(2)}$	[-]	1,2						
Factor for uncracked concrete	C25/30	ψ_c	[-]	1,02					
	C30/37			1,04					
	C35/45			1,06					
	C40/50			1,07					
	C45/55			1,08					
	C50/60			1,09					
Characteristic bond resistance in cracked concrete									
Temperature T3: -40°C to +70°C	$\tau_{Rk,cr}$	[N/mm ²]	8	11	10	10	9	8,5	6
Dry and wet concrete									
Installation safety factor	$\gamma_2^{(1)}=\gamma_{inst}^{(2)}$	[-]	1,0						
Flooded hole									
Installation safety factor	$\gamma_2^{(1)}=\gamma_{inst}^{(2)}$	[-]	1,2						
Factor for cracked concrete	C25/30	ψ_c	[-]	1,02					
	C30/37			1,04					
	C35/45			1,06					
	C40/50			1,07					
	C45/55			1,08					
	C50/60			1,09					

Concrete cone failure			
Factor for concrete cone failure for uncracked concrete	$k_{ucr,N}^{(2)}$	[-]	11
Factor for concrete cone failure for cracked concrete	$k_{cr,N}^{(2)}$		7,7
Edge distance	$c_{cr,N}$	[mm]	$1,5h_{ef}$

Splitting failure									
Size			Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Edge distance	$c_{cr,sp}$	[mm]	$2 \cdot h_{ef}$						
Spacing	$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$						

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Table C3: Design method EN 1992-4
Characteristic values of resistance to shear load of threaded rod

Steel failure without lever arm										
Size			M8	M10	M12	M16	M20	M24	M27	M30
Steel grade 4.6	$V_{Rk,s}$	[kN]	7	12	17	31	49	71	92	112
Partial safety factor	γ_{Ms}	[-]	1,67							
Steel grade 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
Partial safety factor	γ_{Ms}	[-]	1,25							
Steel grade 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Partial safety factor	γ_{Ms}	[-]	1,25							
Steel grade 10.9	$V_{Rk,s}$	[kN]	18	29	42	79	123	177	230	281
Partial safety factor	γ_{Ms}	[-]	1,5							
Stainless steel grade A2-70, A4-70	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	161	196
Partial safety factor	γ_{Ms}	[-]	1,56							
Stainless steel grade A4-80	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
Partial safety factor	γ_{Ms}	[-]	1,33							
Stainless steel grade 1.4529	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	161	196
Partial safety factor	γ_{Ms}	[-]	1,25							
Stainless steel grade 1.4565	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	161	196
Partial safety factor	γ_{Ms}	[-]	1,56							
Characteristic resistance of group of fasteners										
Ductility factor $k_7 = 1,0$ for steel with rupture elongation $A_5 > 8\%$										

Steel failure with lever arm										
Size			M8	M10	M12	M16	M20	M24	M27	M30
Steel grade 4.6	M° _{Rk,s}	[N.m]	15	30	52	133	260	449	666	900
Partial safety factor	γ _{Ms}	[-]	1,67							
Steel grade 5.8	M° _{Rk,s}	[N.m]	19	37	66	166	325	561	832	1125
Partial safety factor	γ _{Ms}	[-]	1,25							
Steel grade 8.8	M° _{Rk,s}	[N.m]	30	60	105	266	519	898	1332	1799
Partial safety factor	γ _{Ms}	[-]	1,25							
Steel grade 10.9	M° _{Rk,s}	[N.m]	37	75	131	333	649	1123	1664	2249
Partial safety factor	γ _{Ms}	[-]	1,50							
Stainless steel grade A2-70, A4-70	M° _{Rk,s}	[N.m]	26	52	92	233	454	786	1165	1574
Partial safety factor	γ _{Ms}	[-]	1,56							
Stainless steel grade A4-80	M° _{Rk,s}	[N.m]	30	60	105	266	519	898	1332	1799
Partial safety factor	γ _{Ms}	[-]	1,33							
Stainless steel grade 1.4529	M° _{Rk,s}	[N.m]	26	52	92	233	454	786	1165	1574
Partial safety factor	γ _{Ms}	[-]	1,25							
Stainless steel grade 1.4565	M° _{Rk,s}	[N.m]	26	52	92	233	454	786	1165	1574
Partial safety factor	γ _{Ms}	[-]	1,56							
Concrete pryout failure										
Factor for resistance to pry-out failure	k _R	[-]	2							

Concrete edge failure									
Size		M8	M10	M12	M16	M20	M24	M27	M30
Outside diameter of fastener	d_{nom} [mm]	8	10	12	16	20	24	27	30
Effective length of fastener	l_f [mm]	$\min(h_{ef}, 8 d_{nom})$							

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Table C4: Design method EN 1992-4
Characteristic values of resistance to shear load of rebar

Steel failure without lever arm								
Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Rebar BSt 500 S	$V_{Rk,S}$ [kN]	14	22	31	55	86	135	221
Partial safety factor	γ_{Ms} [-]	1,5						
Characteristic resistance of group of fasteners								
Ductility factor	$k_7 = 1,0$ for steel with rupture elongation $A_5 > 8\%$							

Steel failure with lever arm								
Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Rebar BSt 500 S	M° _{Rk,S} [N.m]	33	65	112	265	518	1013	2122
Partial safety factor	γ _{Ms} [-]	1,5						
Concrete pryout failure								
Factor for resistance to pry-out failure	k _g [-]	2						

Concrete edge failure								
Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Outside diameter of fastener	d_{nom} [mm]	8	10	12	16	20	25	32
Effective length of fastener	ℓ_f [mm]	$\min(h_{ef}, 8 d_{nom})$						

Table C5: Displacement of threaded rod under tension and shear load

Size		M8	M10	M12	M16	M20	M24	M27	M30
Tension load									
Uncracked concrete									
F	[kN]	11,9	14,3	19,0	23,8	35,7	35,7	45,2	45,2
δ_{N0}	[mm]	0,3	0,3	0,3	0,4	0,4	0,5	0,5	0,5
$\delta_{N\infty}$	[mm]	0,6	0,6	0,6	0,6	0,6	0,6	0,6	0,6
Cracked concrete									
F	[kN]	5,7	9,5	14,3	16,7	23,8	28,6	28,6	28,6
δ_{N0}	[mm]	0,3	0,4	0,4	0,5	0,5	0,6	0,6	0,7
$\delta_{N\infty}$	[mm]	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0
Shear load									
F	[kN]	3,5	5,5	8,0	15,0	23,3	33,6	43,7	53,4
δ_{V0}	[mm]	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5
$\delta_{V\infty}$	[mm]	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7

Table C6: Displacement of rebar under tension and shear load

Size		Ø8	Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Tension load								
Uncracked concrete								
F	[kN]	7,6	11,9	16,7	28,6	35,7	45,2	66,7
δ_{N0}	[mm]	0,3	0,3	0,4	0,4	0,4	0,5	0,5
$\delta_{N\infty}$	[mm]	0,6	0,6	0,6	0,6	0,6	0,6	0,6
Cracked concrete								
F	[kN]	5,7	9,5	11,9	19,0	23,8	28,6	35,7
δ_{N0}	[mm]	0,3	0,4	0,4	0,5	0,5	0,5	0,6
$\delta_{N\infty}$	[mm]	2,0	2,0	2,0	2,0	2,0	2,0	2,0
Shear load								
F	[kN]	6,6	10,3	14,8	26,3	41,1	64,3	105,3
δ_{V0}	[mm]	2,5	2,5	2,5	2,5	2,5	2,5	2,5
$\delta_{V\infty}$	[mm]	3,7	3,7	3,7	3,7	3,7	3,7	3,7

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Table C7: Seismic performance category C1 of threaded rod

Size			M8	M10	M12	M16	M20	M24	M27	M30
Tension load										
Steel failure										
Characteristic resistance grade 4.6	$N_{Rk,s,eq,C1}$	[kN]	15	23	34	63	98	141	184	224
Partial safety factor	γ_{Ms}	[-]	2,00							
Characteristic resistance grade 5.8	$N_{Rk,s,eq,C1}$	[kN]	18	29	42	79	123	177	230	281
Partial safety factor	γ_{Ms}	[-]	1,50							
Characteristic resistance grade 8.8	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	196	282	367	449
Partial safety factor	γ_{Ms}	[-]	1,50							
Characteristic resistance grade 10.9	$N_{Rk,s,eq,C1}$	[kN]	37	58	84	157	245	353	459	561
Partial safety factor	γ_{Ms}	[-]	1,33							
Characteristic resistance A2-70, A4-70	$N_{Rk,s,eq,C1}$	[kN]	26	41	59	110	172	247	321	393
Partial safety factor	γ_{Ms}	[-]	1,87							
Characteristic resistance A4-80	$N_{Rk,s,eq,C1}$	[kN]	29	46	67	126	196	282	367	449
Partial safety factor	γ_{Ms}	[-]	1,60							
Characteristic resistance 1.4529	$N_{Rk,s,eq,C1}$	[kN]	26	41	59	110	172	247	321	393
Partial safety factor	γ_{Ms}	[-]	1,50							
Characteristic resistance 1.4565	$N_{Rk,s,eq,C1}$	[kN]	26	41	59	110	172	247	321	393
Partial safety factor	γ_{Ms}	[-]	1,87							
Characteristic resistance to pull-out										
Temperature T3: -40°C to +70°C	$\tau_{Rk,p,eq,C1}$	[N/mm ²]	9,4	8,5	10,0	8,7	7,4	7,7	5,7	4,9
Installation safety factor	γ_{inst}	[-]	1,0							

Shear load										
Steel failure without lever arm										
Characteristic resistance grade 4.6	$V_{Rk,s,eq,C1}$	[kN]	5	9	13	20	32	28	37	45
Partial safety factor	γ_{Ms}	[-]	1,67							
Characteristic resistance grade 5.8	$V_{Rk,s,eq,C1}$	[kN]	7	11	16	26	40	35	46	56
Partial safety factor	γ_{Ms}	[-]	1,25							
Characteristic resistance grade 8.8	$V_{Rk,s,eq,C1}$	[kN]	11	17	25	41	64	56	73	90
Partial safety factor	γ_{Ms}	[-]	1,25							
Characteristic resistance grade 10.9	$V_{Rk,s,eq,C1}$	[kN]	14	22	32	51	80	71	92	112
Partial safety factor	γ_{Ms}	[-]	1,50							
Characteristic resistance A2-70, A4-70	$V_{Rk,s,eq,C1}$	[kN]	10	15	22	36	56	49	64	79
Partial safety factor	γ_{Ms}	[-]	1,56							
Characteristic resistance A4-80	$V_{Rk,s,eq,C1}$	[kN]	11	17	25	41	64	56	73	90
Partial safety factor	γ_{Ms}	[-]	1,33							
Characteristic resistance 1.4529	$V_{Rk,s,eq,C1}$	[kN]	10	15	22	36	56	49	64	79
Partial safety factor	γ_{Ms}	[-]	1,25							
Characteristic resistance 1.4565	$V_{Rk,s,eq,C1}$	[kN]	10	15	22	36	56	49	64	79
Partial safety factor	γ_{Ms}	[-]	1,56							
Characteristic shear load resistance $V_{Rk,s,eq}$ in the Table C7 shall be multiplied by following reduction factor for hot-dip galvanized commercial standard rods										
Reduction factor for hot-dip galvanized rods	$\alpha_{v,h-dg,c1}$	[-]	0,47	0,47	0,47	0,54	0,54	0,88	0,88	0,88
Factor for annular gap	α_{gap}	[-]	0,5							

The anchor shall be used with minimum rupture elongation after fracture A_5 equal to 19%.

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Table C8: Seismic performance category C1 of rebar

Size		Ø10	Ø12	Ø16	Ø20	Ø25	Ø32
Tension load							
Steel failure							
Rebar BSt 500 S	$N_{Rk,s,eq,C1}$ [kN]	43	62	111	173	270	442
Partial safety factor	γ_{Ms} [-]	1,4					
Characteristic resistance to pull-out							
Temperature T3: -40°C to +70°C	$\tau_{Rk,p,eq,C1}$ [N/mm²]	9,4	9,8	9,5	8,8	8,0	5,3
Dry and wet concrete							
Installation safety factor	γ_{inst} [-]	1,0					
Flooded hole							
Installation safety factor	γ_{inst} [-]	1,2					

Shear load							
Steel failure without lever arm							
Rebar BSt 500 S	$V_{Rk,s,eq,C1}$ [kN]	16	23	41	69	67	111
Partial safety factor	γ_{Ms} [-]	1,5					
Factor for annular gap	α_{gap} [-]	0,5					

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Table C9: Seismic performance category C2

Size			M12	M16	M20
Tension load					
Steel failure					
Characteristic resistance grade 4.6	$N_{Rk,s,eq,C2}$	[kN]	34	63	98
Partial safety factor	γ_{Ms}	[-]	2,00		
Characteristic resistance grade 5.8	$N_{Rk,s,eq,C2}$	[kN]	42	79	123
Partial safety factor	γ_{Ms}	[-]	1,50		
Characteristic resistance grade 8.8	$N_{Rk,s,eq,C2}$	[kN]	67	126	196
Partial safety factor	γ_{Ms}	[-]	1,50		
Characteristic resistance grade 10.9	$N_{Rk,s,eq,C2}$	[kN]	84	157	245
Partial safety factor	γ_{Ms}	[-]	1,33		
Characteristic resistance A2-70, A4-70	$N_{Rk,s,eq,C2}$	[kN]	59	110	172
Partial safety factor	γ_{Ms}	[-]	1,87		
Characteristic resistance A4-80	$N_{Rk,s,eq,C2}$	[kN]	67	126	196
Partial safety factor	γ_{Ms}	[-]	1,60		
Characteristic resistance 1.4529	$N_{Rk,s,eq,C2}$	[kN]	59	110	172
Partial safety factor	γ_{Ms}	[-]	1,50		
Characteristic resistance 1.4565	$N_{Rk,s,eq,C2}$	[kN]	59	110	172
Partial safety factor	γ_{Ms}	[-]	1,87		
Characteristic resistance to pull-out					
Temperature T3: -40°C to +70°C	$\tau_{Rk,p,eq,C2}$	[N/mm ²]	3,5	4,0	4,5
Installation safety factor	$\gamma_2=\gamma_{inst}$	[-]	1,0		
Shear load					
Steel failure without lever arm					
Characteristic resistance grade 4.6	$V_{Rk,s,eq,C2}$	[kN]	13	18	28
Partial safety factor	γ_{Ms}	[-]	1,67		
Characteristic resistance grade 5.8	$V_{Rk,s,eq,C2}$	[kN]	16	22	35
Partial safety factor	γ_{Ms}	[-]	1,25		
Characteristic resistance grade 8.8	$V_{Rk,s,eq,C2}$	[kN]	25	36	56
Partial safety factor	γ_{Ms}	[-]	1,25		
Characteristic resistance grade 10.9	$V_{Rk,s,eq,C2}$	[kN]	32	45	70
Partial safety factor	γ_{Ms}	[-]	1,50		
Characteristic resistance A2-70, A4-70	$V_{Rk,s,eq,C2}$	[kN]	22	31	49
Partial safety factor	γ_{Ms}	[-]	1,56		
Characteristic resistance A4-80	$V_{Rk,s,eq,C2}$	[kN]	25	36	56
Partial safety factor	γ_{Ms}	[-]	1,33		
Characteristic resistance 1.4529	$V_{Rk,s,eq,C2}$	[kN]	22	31	49
Partial safety factor	γ_{Ms}	[-]	1,25		
Characteristic resistance 1.4565	$V_{Rk,s,eq,C2}$	[kN]	22	31	49
Partial safety factor	γ_{Ms}	[-]	1,56		
Characteristic shear load resistance $V_{Rk,s,eq}$ in the Table C8 shall be multiplied by following reduction factor for hot-dip galvanized commercial standard rods					
Reduction factor for hot-dip galvanized rods	$\alpha_{v,h-dg,c2}$	[-]	0,46	0,61	0,61
Factor for annular gap	α_{gap}	[-]	0,5		

Table C10: Displacement under tensile and shear load - seismic category C2

Size		M12	M16	M20
$\delta_{N,eq}(DLS)$	[mm]	0,20	0,40	0,77
$\delta_{N,eq}(ULS)$	[mm]	0,76	0,74	1,68
$\delta_{V,eq}(DLS)$	[mm]	5,29	4,12	4,94
$\delta_{V,eq}(ULS)$	[mm]	10,20	9,05	10,99

The anchor shall be used with minimum rupture elongation after fracture A_5 equal to 19%.

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Sika Services AG, Zurich, Switzerland

DoP No. 97239786

EAD 330499-00-0601

Notified Body 1020

Bonded injection type anchor for use in uncracked concrete

Table B1: Installation parameter

Size		M8	M10	M12	M16	M20	M24
Nominal drill hole diameter	$\varnothing d_0$ [mm]	10	12	14	18	22	26
Diameter of cleaning brush	d_b [mm]	14	14	20	20	29	29
Torque moment	$\max T_{fix}$ [Nm]	10	20	40	80	150	200
Depth of drill hole for $h_{ef,min}$	$h_0 = h_{ef}$ [mm]	64	80	96	128	160	192
Depth of drill hole for $h_{ef,max}$	$h_0 = h_{ef}$ [mm]	96	120	144	192	240	288
Minimum edge distance	c_{min} [mm]	35	40	50	65	80	96
Minimum spacing	s_{min} [mm]	35	40	50	65	80	96
Minimum thickness of member	h_{min} [mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$				$h_{ef} + 2d_0$	

Table B2: Cleaning

All diameters
- 2 x blowing
- 2 x brushing
- 2 x blowing
- 2 x brushing
- 2 x blowing

Table B3: Minimum curing time Sika AnchorFix-1

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +5	18	min +5	145
+5 to +10	10	+5 to +10	
+10 to +20	6	+10 to +20	85
+20 to +25	5	+20 to +25	50
+25 to +30	4	+25 to +30	40
+30		+30	35

T work is typical gel time at highest temperature

T load is set at the lowest temperature

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Table C1: Design method EN 1992-4
Characteristic values of resistance to tension load

Steel failure – Characteristic resistance								
Size			M8	M10	M12	M16	M20	M24
Steel grade 5.8	N _{Rk,s}	[kN]	18	29	42	79	123	177
Partial safety factor	γ _{Ms}	[-]	1,5					
Steel grade 8.8	N _{Rk,s}	[kN]	29	46	67	126	196	282
Partial safety factor	γ _{Ms}	[-]	1,5					
Steel grade 10.9	N _{Rk,s}	[kN]	37	58	84	157	245	353
Partial safety factor	γ _{Ms}	[-]	1,4					
Stainless steel grade A2-70, A4-70	N _{Rk,s}	[kN]	26	41	59	110	172	247
Partial safety factor	γ _{Ms}	[-]	1,9					
Stainless steel grade A4-80	N _{Rk,s}	[kN]	29	46	67	126	196	282
Partial safety factor	γ _{Ms}	[-]	1,6					
Stainless steel grade 1.4529	N _{Rk,s}	[kN]	26	41	59	110	172	247
Partial safety factor	γ _{Ms}	[-]	1,5					
Stainless steel grade 1.4565	N _{Rk,s}	[kN]	26	41	59	110	172	247
Partial safety factor	γ _{Ms}	[-]	1,9					

Combined pullout and concrete cone failure in uncracked concrete C20/25									
Size				M8	M10	M12	M16	M20	M24
Characteristic bond resistance in non-cracked concrete									
Dry/wet concrete and flooded hole		$\tau_{Rk,ucr}$	[N/mm ²]	9	8	9	9,5	8,5	8
Installation safety factor		$\gamma_2^{1)}=\gamma_{inst}^{2)}$	[-]	1,2					
Factor for concrete	C30/37	ψ_c	[-]	1,12					
	C35/45			1,19					
	C50/60			1,30					

Concrete cone failure			
Factor for concrete cone failure	$k_1^{1)}$	[-]	10,1
	$k_{ucr,N}^{2)}$		11
Edge distance	$c_{cr,N}$	[mm]	1,5h _{ef}

Splitting failure								
Size			M8	M10	M12	M16	M20	M24
Edge distance	$c_{cr,sp}$	[mm]	2,0h _{ef}			1,5h _{ef}		
Spacing	$s_{cr,sp}$	[mm]	4,0h _{ef}			3,0h _{ef}		
Partial safety factor	$\gamma_{Msp}^{1)}$	[-]	1,8					

1) Design according EOTA Technical Report TR 055

2) Design according EN 1992-4:2016

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Table C2: Design method EN 1992-4
Characteristic values of resistance to shear load

Steel failure without lever arm								
Size			M8	M10	M12	M16	M20	M24
Steel grade 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,25					
Steel grade 10.9	$V_{Rk,s}$	[kN]	18	29	42	79	123	177
Partial safety factor	γ_{Ms}	[-]	1,5					
Stainless steel grade A2-70, A4-70	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,56					
Stainless steel grade A4-80	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	γ_{Ms}	[-]	1,33					
Stainless steel grade 1.4529	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,25					
Stainless steel grade 1.4565	$N_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	γ_{Ms}	[-]	1,56					
Characteristic resistance of group of fasteners								
Ductility factor $k_7 = 1,0$ for steel with rupture elongation $A_5 > 8\%$								

Steel failure with lever arm								
Size			M8	M10	M12	M16	M20	M24
Steel grade 5.8	M ^o _{Rk,s}	[N.m]	19	37	66	166	325	561
Partial safety factor	γ _{Ms}	[-]	1,25					
Steel grade 8.8	M ^o _{Rk,s}	[N.m]	30	60	105	266	519	898
Partial safety factor	γ _{Ms}	[-]	1,25					
Steel grade 10.9	M ^o _{Rk,s}	[N.m]	37	75	131	333	649	1123
Partial safety factor	γ _{Ms}	[-]	1,50					
Stainless steel grade A2-70, A4-70	M ^o _{Rk,s}	[N.m]	26	52	92	233	454	786
Partial safety factor	γ _{Ms}	[-]	1,56					
Stainless steel grade A4-80	M ^o _{Rk,s}	[N.m]	30	60	105	266	519	898
Partial safety factor	γ _{Ms}	[-]	1,33					
Stainless steel grade 1.4529	M ^o _{Rk,s}	[N.m]	26	52	92	233	454	786
Partial safety factor	γ _{Ms}	[-]	1,25					
Stainless steel grade 1.4565	M ^o _{Rk,s}	[N.m]	26	52	92	233	454	786
Partial safety factor	γ _{Ms}	[-]	1,56					
Concrete pry-out failure								
Factor for resistance to pry-out failure	k ₈	[-]	2					

Concrete edge failure								
Size			M8	M10	M12	M16	M20	M24
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24
Effective length of fastener	ℓ_f	[mm]	$\min(h_{ef}, 8 d_{nom})$					

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Table C3: Displacement under tension and shear load

Anchor size			M8	M10	M12	M16	M20	M24
Tension load	F	[kN]	6,3	7,9	11,9	23,8	29,8	45,6
Displacement	δ_{N0}	[mm]	0,2	0,2	0,3	0,5	0,7	0,9
	$\delta_{N\infty}$	[mm]	0,4	0,4	0,4	0,4	0,4	0,4
Shear load	F	[kN]	5,2	8,3	12,0	22,4	35,0	50,4
Displacement	δ_{V0}	[mm]	0,1	0,1	0,2	0,4	0,8	1,5
	$\delta_{V\infty}$	[mm]	0,2	0,2	0,3	0,6	1,2	2,3

<http://dop.sika.com>

CE-ETIKETT PÅ FORPAKNING



13

Sika Services AG, Zurich, Switzerland

DoP No. 97239786

EAD 330499-00-0601

Notified Body 1020

Bonded injection type anchor for use in uncracked concrete

For details see accompanying documents

<http://dop.sika.com>

HELSE, MILJØ OG SIKKERHETS INFORMASJON (REACH)

Brukere skal alltid forholde seg til sist oppdaterte versjon av produktdatablad og HMS-datablad for det aktuelle produktet. Kopier av gjeldende versjoner finnes på Sika Norges internettsider: www.sika.no.

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Denne informasjonen og i særdeleshet anbefalingene i forbindelse med anvendelse av Sika-produkter er gitt i god tro, basert på Sikas inneværende kunnskap og erfaring med produktene når de er riktig lagret, behandlet og anvendt under normale forhold. I praksis vil forskjellene i materialer, underlag og lokale forhold være av en slik karakter at verken denne informasjonen, andre skriftlige anbefalinger eller noen annen form for råd kan innebære noen garanti med hensyn til det bearbejdede produktets omsetningspotensial eller egnethet for et bestemt formål, ei heller noen annen form for juridisk ansvar. Tredjeparts eiendomsrett må respekteres. Enhver ordre aksepteres i henhold til Sikas gjeldende salgs- og leverings-betingelser. Brukere skal alltid forholde seg til sist oppdaterte versjon av produktdatablad og HMS-datablad for det aktuelle produktet. Kopier av gjeldende versjoner finnes på Sika Norges internettsider.

Ytelseserklæring

97239786
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FOR NÆRMERE INFORMASJON:

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